

A Concise Route to (+)-Estrone

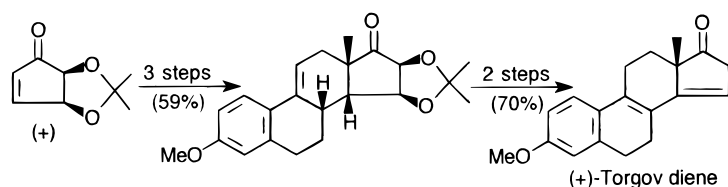
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ABSTRACT



A concise route to the Torgov diene, the key intermediate of estrone, has been devised using a chiral dioxycyclopentenone as the starting material by employing a sequence of five steps of reactions involving a Lewis acid-mediated Diels–Alder reaction with Dane's diene.

We previously reported a facile six-step synthesis¹ of estrone (+)-**5**, starting from enantiopure ketodicyclopentadiene^{2,3} (–)-**1**. In this synthesis, the Lewis acid-mediated Diels–Alder reaction between the chiral enone (–)-**1** and Dane's diene⁴ **2** proceeded diastereoselectively in an *exo*-mode (**A**), alleviating the steric repulsion between the diene and the dienophile, to give rise to adduct **3** having *trans*-C₉–C₁₄ stereochemistry (steroid numbering) matching that of (+)-estrone **5**. Moreover, the following introduction of the quaternary 18-methyl functionality occurred diastereoselectively from the convex face of adduct **3** to give the requisite *trans* C–D product **4** from which the cyclopentene blocking group on the D ring could be removed on thermolysis (Scheme 1). Since we recently developed an efficient preparation of the enantiopure bicyclic dioxycyclopentenone **6** in both enantiomeric forms,^{6,7} we planned to use it as a

synthetic equivalent of ketodicyclopentadiene **1** in the above estrone synthesis, making use of the 1,3-dioxolane moiety of the former enone as the cyclopentene moiety of the latter enone both in a steric and a functional sense. We wish to report here the outcome of the reaction between **6** and **2**, generating the adduct with the undesired *cis*-C₉–C₁₄ stereochemistry and leading eventually to a new enantiocontrolled synthesis of Torgov diene^{8,9} **13**, the key intermediate of estrone **5**, by modification on the basis of the stereochemical outcome observed.

To determine the regio- and stereochemistry of the key Diels–Alder reaction, a reaction of racemic enone (±)-**6** and Dane's diene **2** was first examined in the presence of a Lewis

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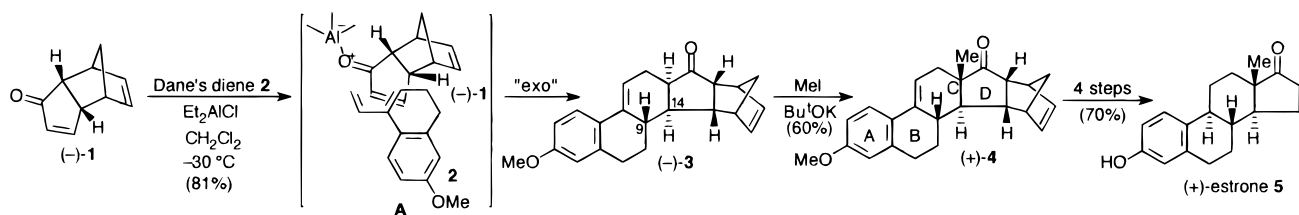
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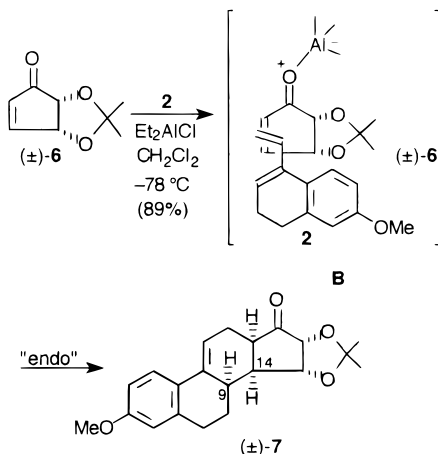
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Scheme 1



acid. It was found that the reaction proceeded stereo- and regioselectively without double bond migration in the presence of diethylaluminum chloride^{1,5a-c} (1.3 molar equiv) in dichloromethane at $-78\text{ }^{\circ}\text{C}$ to give the single adduct (\pm)-**7** in 89% yield after 2 h. As expected, the dioxolane moiety of enone (\pm)-**6** served as an excellent stereocontrolling element similar to the cyclopentene moiety of ketodicyclopentadiene **1** in the reaction with Dane's diene **2**. However, NOE examination revealed that the adduct **7** obtained has the undesired *cis*-C₉–C₁₄ stereochemistry, indicating that the cycloaddition proceeded diastereoselectively by following the orbital-controlled *endo* rule from the opposite face of the dioxolane moiety (**B**) (Scheme 2).

Scheme 2

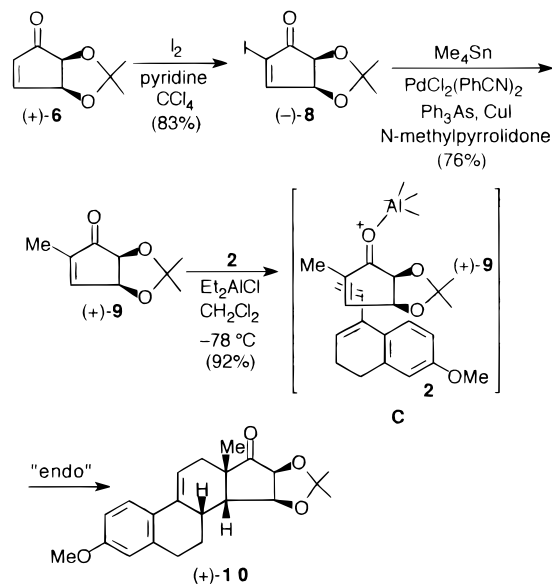


Moreover, as adduct **7** was found to be unstable under the strongly basic conditions required for the introduction of the quaternary 18-methyl functionality,¹ we chose an alternative route to reach (+)-estrone¹⁰ **5**. Thus, to avoid diastereoselective construction of the *trans*-C₉–C₁₄ stereochemistry in the cycloaddition stage as well as to avoid introduction of the quaternary stereogenic center in the later stage, we changed our target to the Torgov diene⁸ (+)-**13**, having a single chiral quaternary stereogenic center, which has been used as the key intermediate in industrial synthesis of estrone **5**.

Thus, enantiopure enone⁶ (+)-**6** was first transformed into the α -iodide (–)-**8**, mp $85.5\text{ }^{\circ}\text{C}$, $[\alpha]_{\text{D}}^{28} -10.4$ (*c* 0.74,

CHCl_3), in 83% yield on exposure to iodine in a pyridine–carbon tetrachloride (1:1) solution at $0\text{ }^{\circ}\text{C}$ to room temperature for 2 h.¹¹ To replace the iodine with a methyl functionality, (–)-**8** was treated with tetramethylstannane (3 equiv) in the presence of dichlorobis(benzonitrile)palladium(II) (5 mol %), copper(I) iodide (10 mol %), and triphenylarsine (10 mol %) in *N*-methylpyrrolidinone¹² to give the α -methyl enone (+)-**9**, $[\alpha]_{\text{D}}^{24} +17.0$ (*c* 0.44, CHCl_3), in 76% yield after 2 h at $75\text{ }^{\circ}\text{C}$. Reaction of **9** with Dane's diene **2** (1.3 equiv) in the presence of diethylaluminum chloride¹ (1.2 equiv) in dichloromethane at $-78\text{ }^{\circ}\text{C}$ for 2 h furnished the single adduct (+)-**10**, $[\alpha]_{\text{D}}^{28} +142.8$ (*c* 0.88, CHCl_3), diastereoselectively, in 92% yield. The product was found to have *cis*-C₉–C₁₄ stereochemistry by NOE experiment, indicating that the cycloaddition occurred in an *endo*-mode (**C**) as the nonmethylated enone **6** (Scheme 3).

Scheme 3



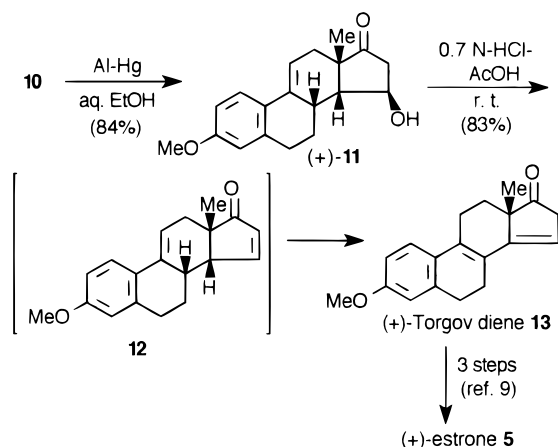
To obtain the Torgov diene (+)-**13**, adduct (+)-**10** was first treated with an aluminum amalgam^{7i,13} in aqueous

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Scheme 4



ethanol (75%) to give β -ketol (+)-**11**, mp 135–137 °C, $[\alpha]^{27}_D +241.6$ (*c* 0.36, CHCl₃), in 84% yield. Upon stirring

in HCl–AcOH (0.7 N) at room temperature for 3 h, ketol **11** afforded in one step the Torgov diene (+)-**13**, mp 142–143 °C, $[\alpha]^{25}_D -96.5$ (*c* 0.20, CHCl₃) [lit. mp 145–146 °C, $[\alpha]^{20}_D -102.6$ (*c* 0.904, CHCl₃)];^{9a} mp 141–144 °C, $[\alpha]^{24}_D -98.46$ (*c* 0.9, CHCl₃)],^{9b} in 83% yield presumably via transient diene **12**. Conversion of the Torgov diene (+)-**13** into estrone (+)-**5** has been carried out in three steps without difficulty⁹ (Scheme 4).

In short, we have devised a concise route to (+)-estrone **5** via the Torgov diene **13** starting from chiral dioxycyclopentenone building block (+)-**6** which exhibited *endo*-selectivity in the convex-face selective Diels–Alder reaction with Dane’s diene **2** in the presence of a Lewis acid.

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